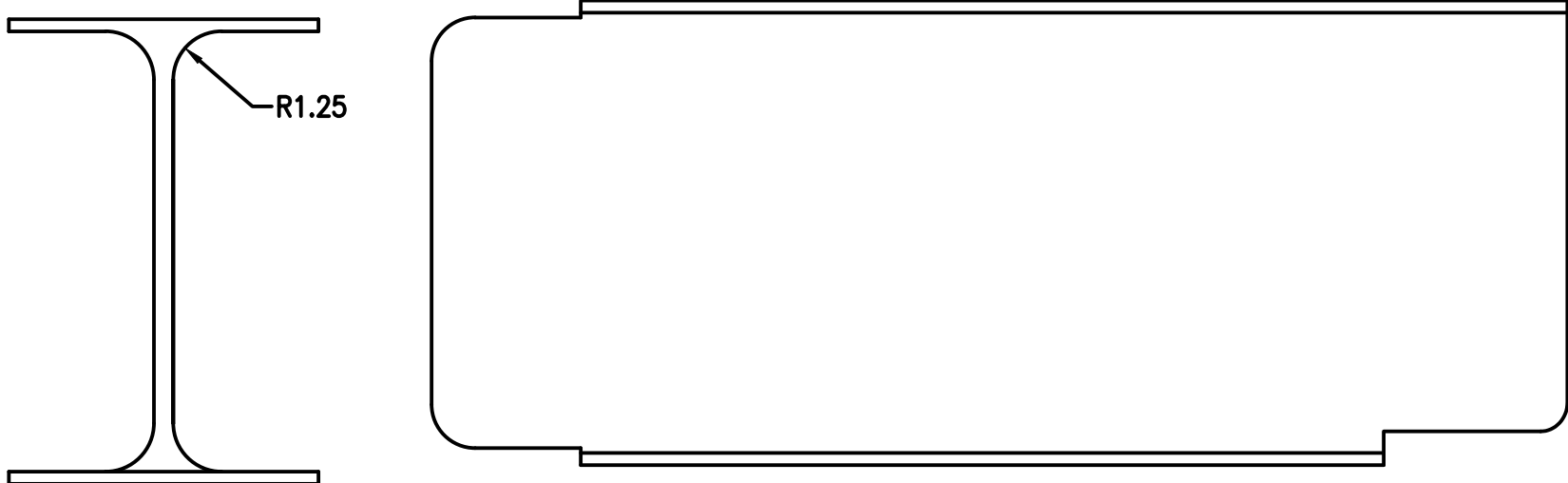

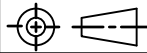


fill in dimension make 1/8 smaller all around



|                 |      |             |      |   |   |              |   |                     |
|-----------------|------|-------------|------|---|---|--------------|---|---------------------|
|                 |      |             |      | DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED<br>X.X ±0.03<br>X.XX ±0.015<br>X.XXX ±0.005<br>ANGLES ±1/2° | <br>Milwaukee Area Technical College<br>700 West State Street<br>Milwaukee, WI 53214 | NAME         | DATE                                      | CAD FILE NO.        |
| REV             | DATE | DESCRIPTION | NAME |   |   | DWN: Darrel  | 8/31/05                                   | PROJECT: WELDTC-107 |
| MATERIAL:       |      |             |      |                          | SCALE 1:1   | SHEET SIZE B | SHEET NO. 1 OF 1                          | DWG.No. 102-1002    |
| STOCK SIZE:     |      |             |      |   |   |              |   |                     |
| HEAT TREATMENT: |      |             |      |   |   |              | TITLE <b>12 x 40 short beams</b><br>TITLE |                     |